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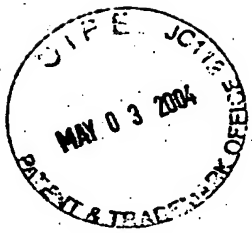
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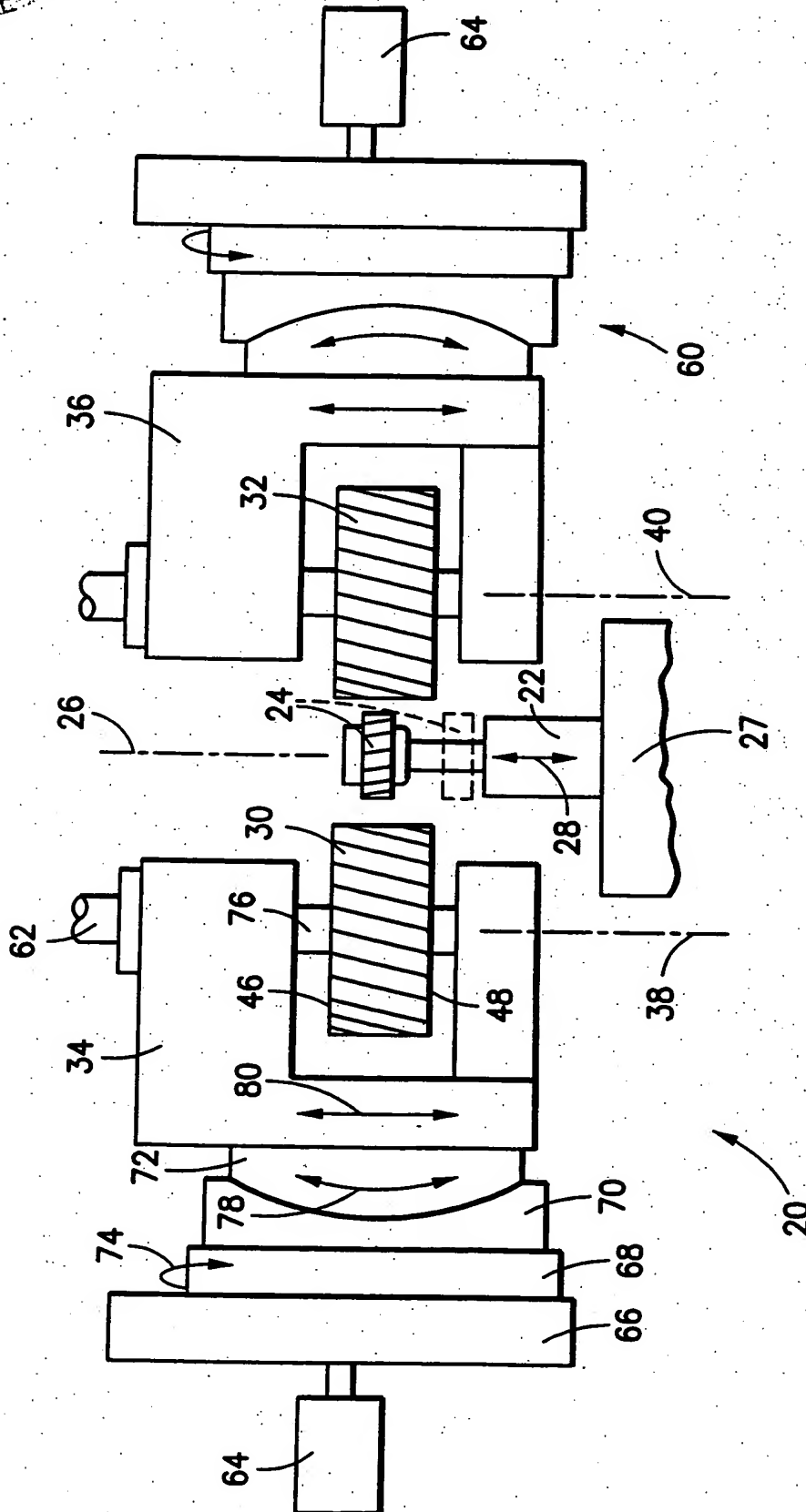


FIG.1
PRIOR ART



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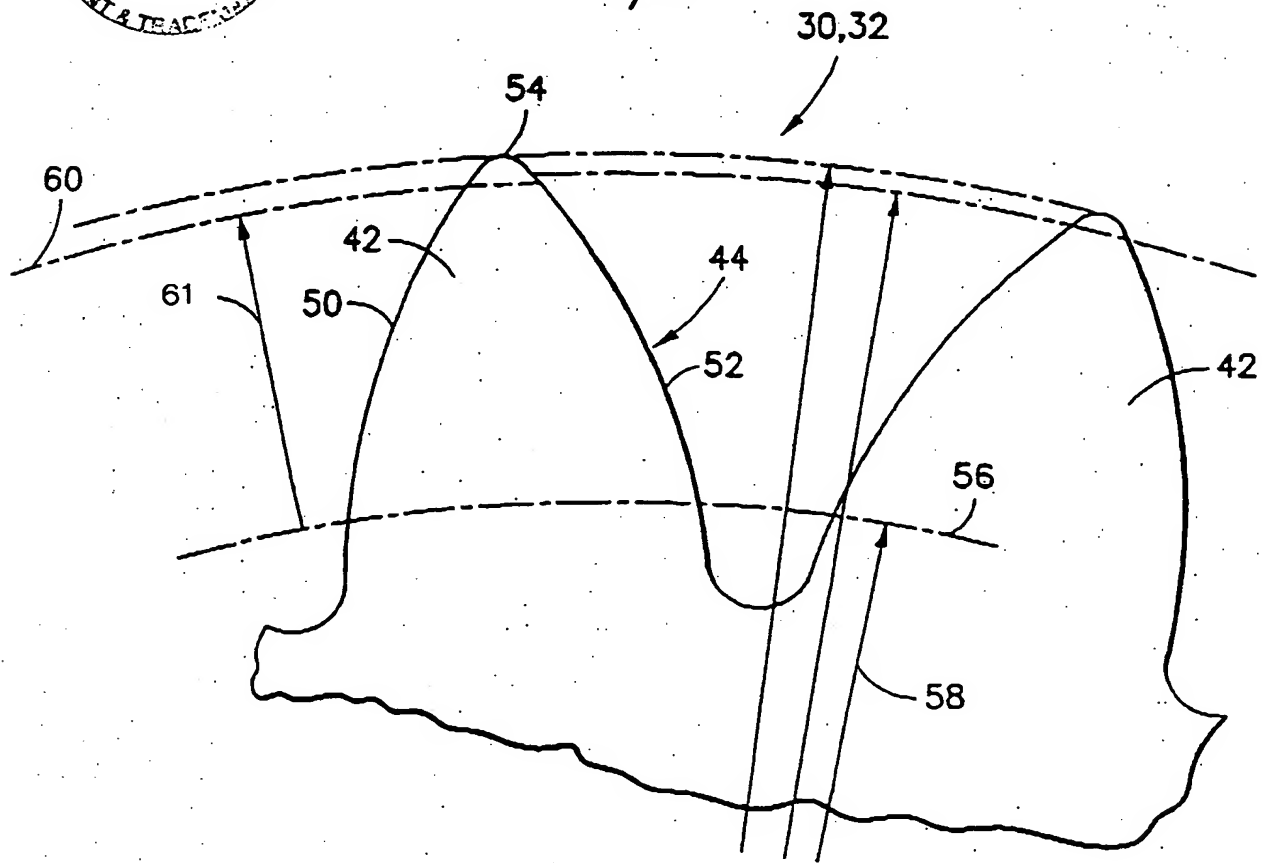


FIG. 2

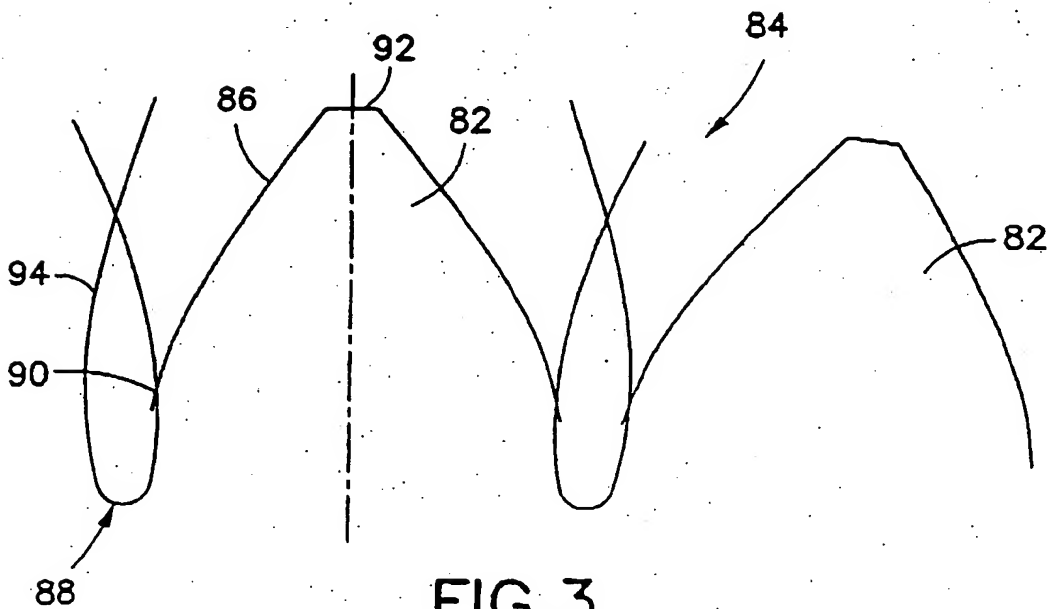


FIG. 3



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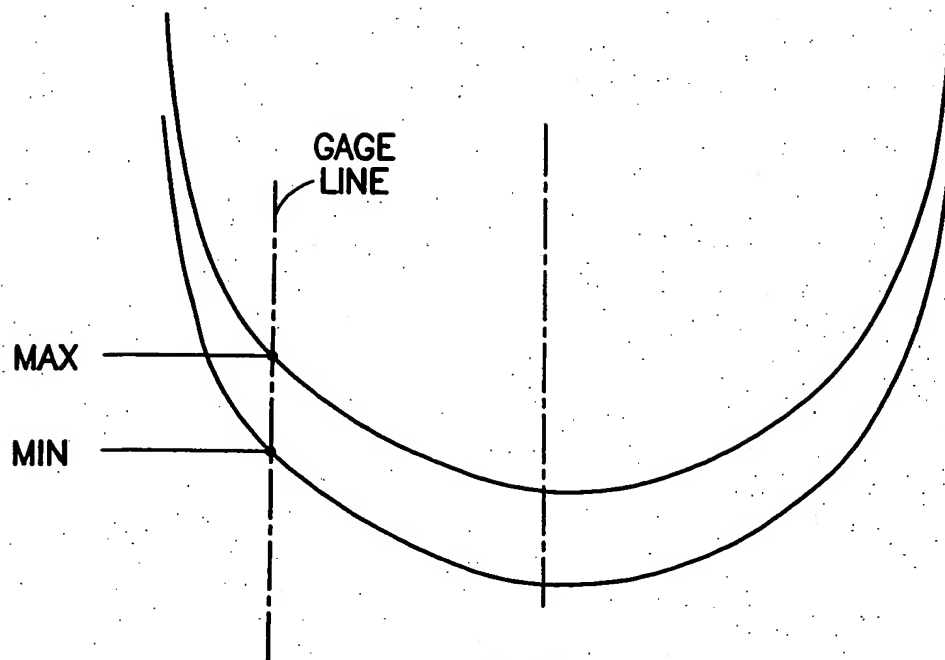


FIG. 4

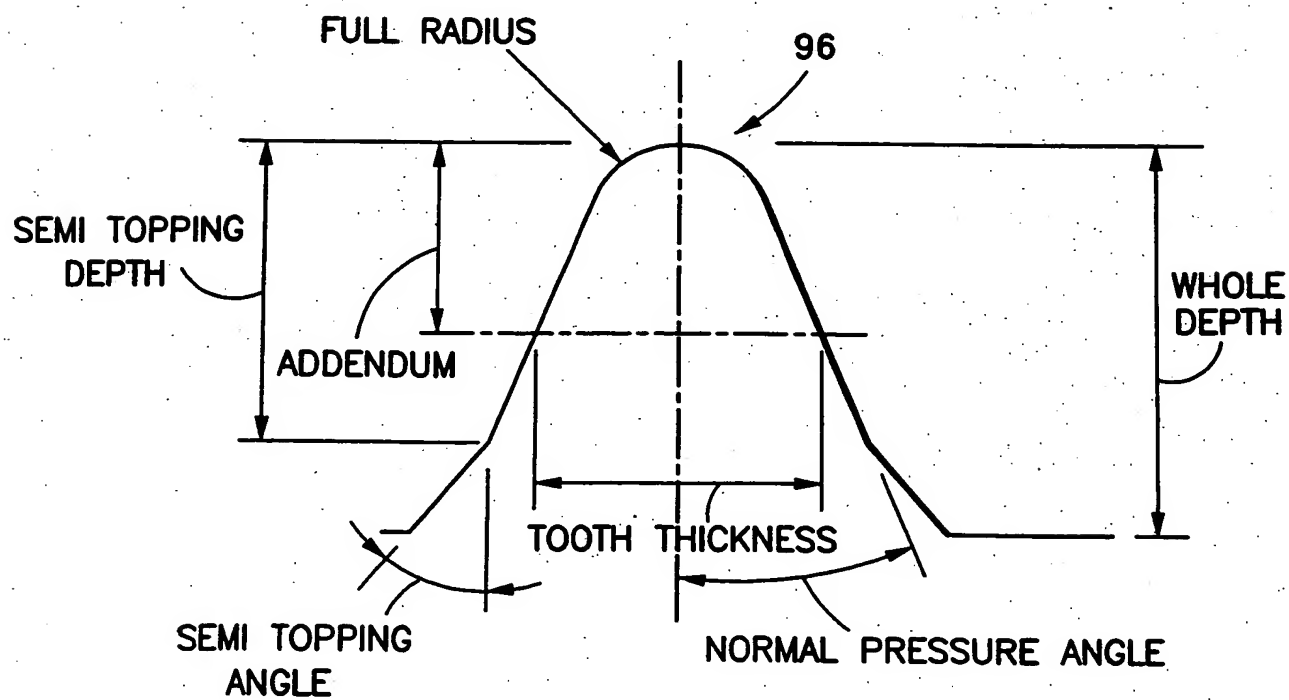


FIG. 5



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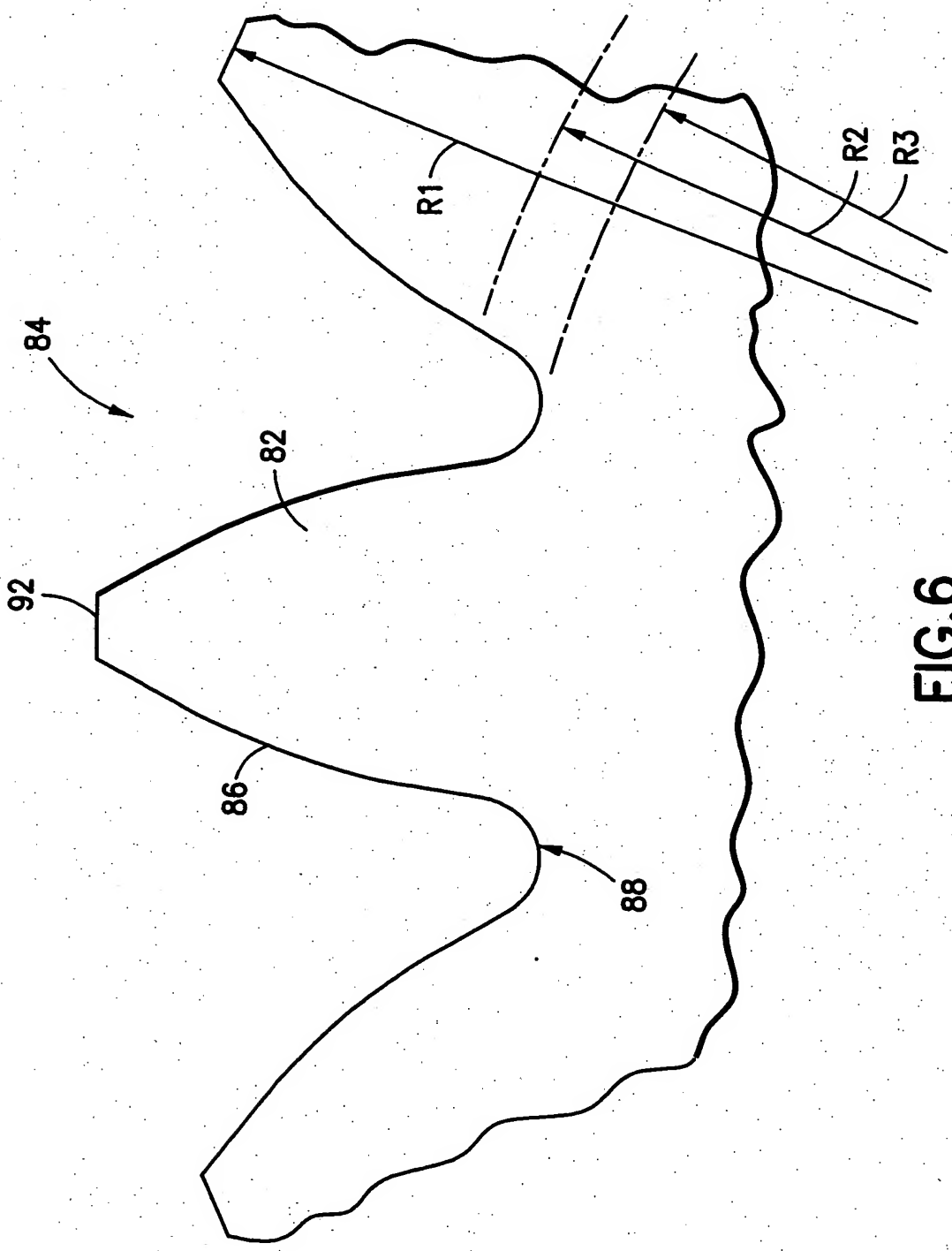
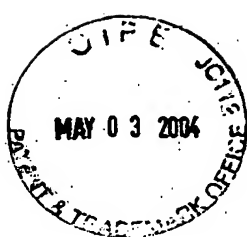


FIG.6



S.N. 10/056,928
"FULL FORM ROLL FINISHING..."
Inventor(s): Sonti et al.
Docket No. 215P008395-US (101)
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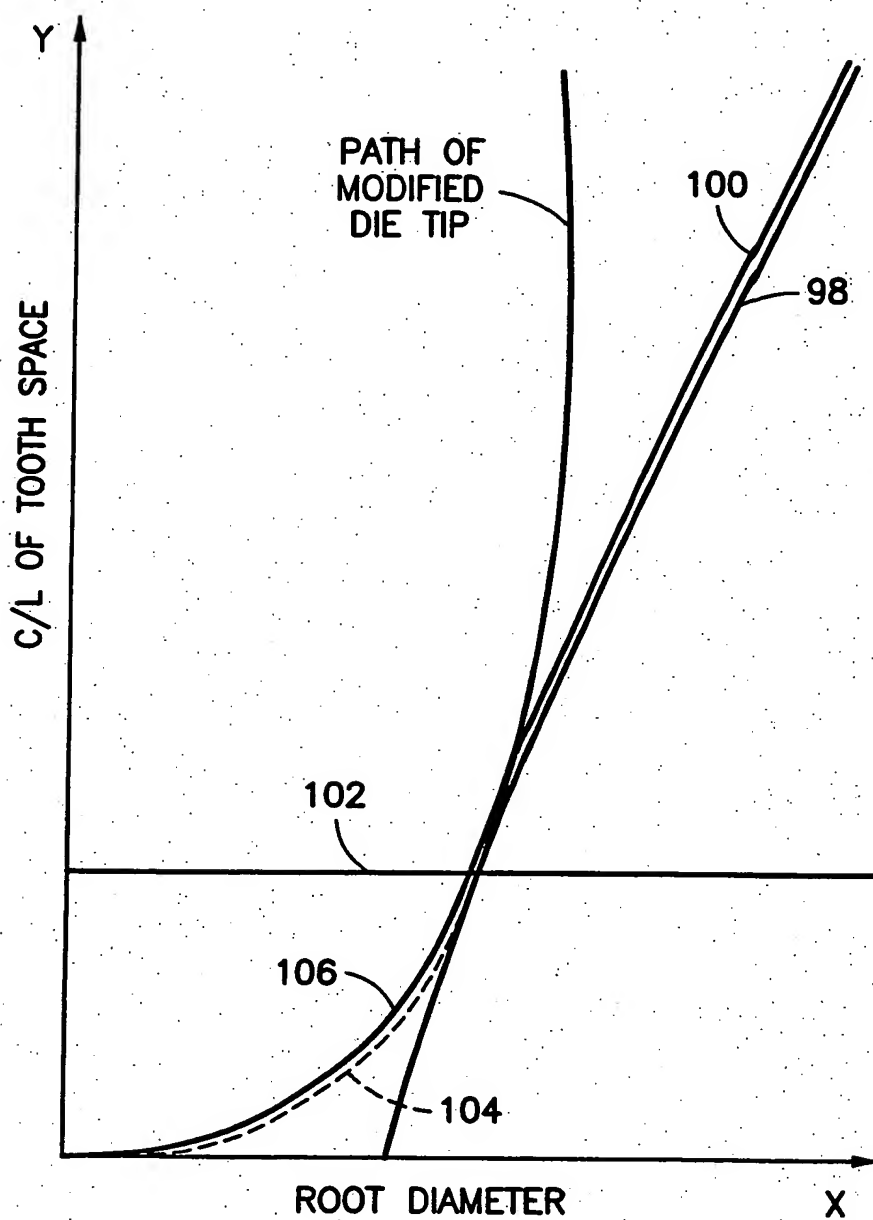


FIG.7



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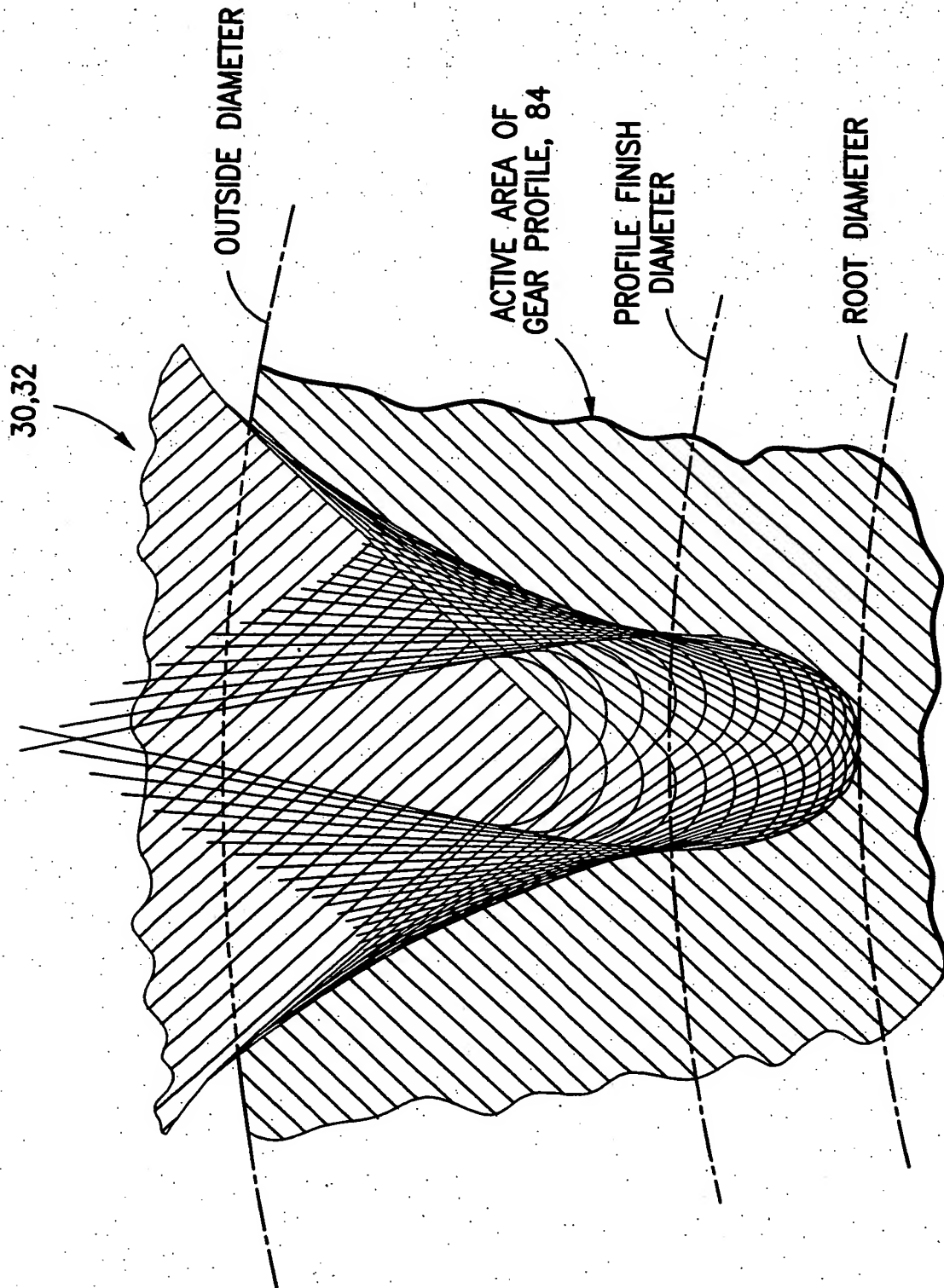


FIG. 8



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Docket No. 215P008395-US (I01)
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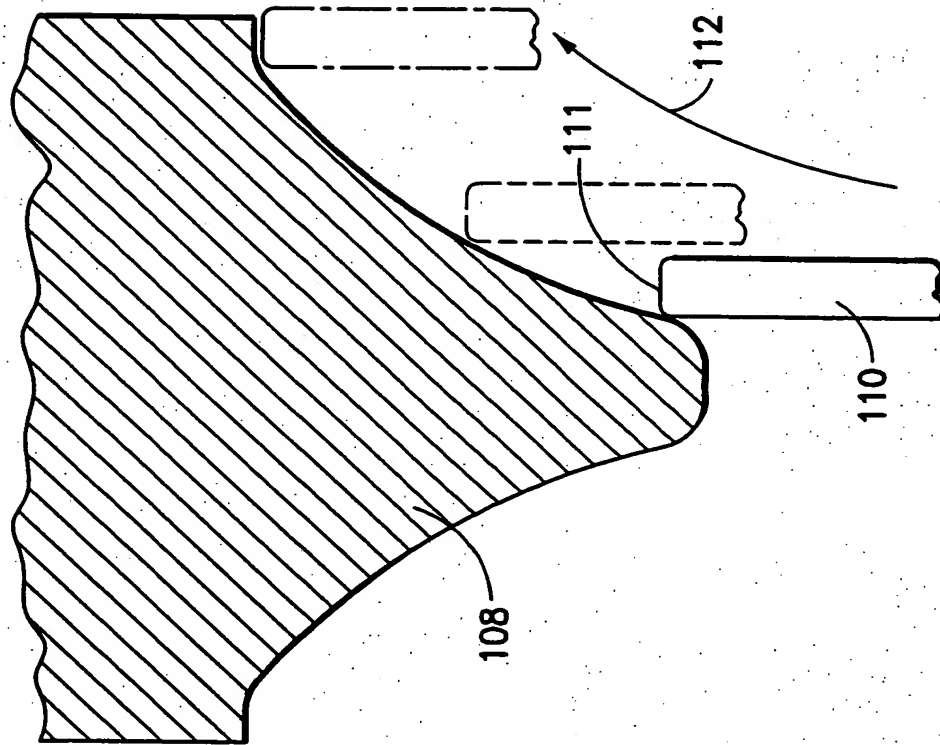


FIG.9

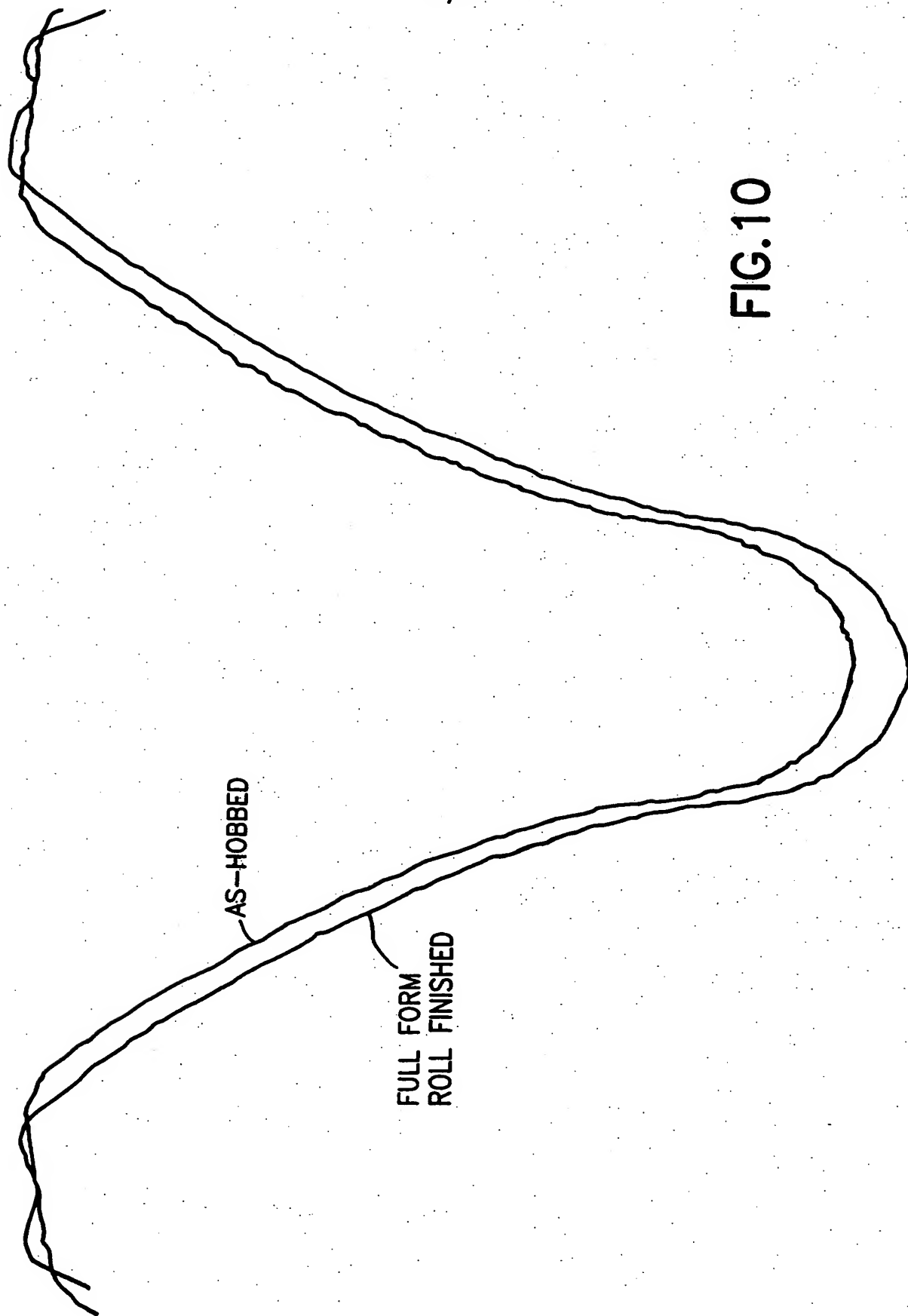


FIG.10